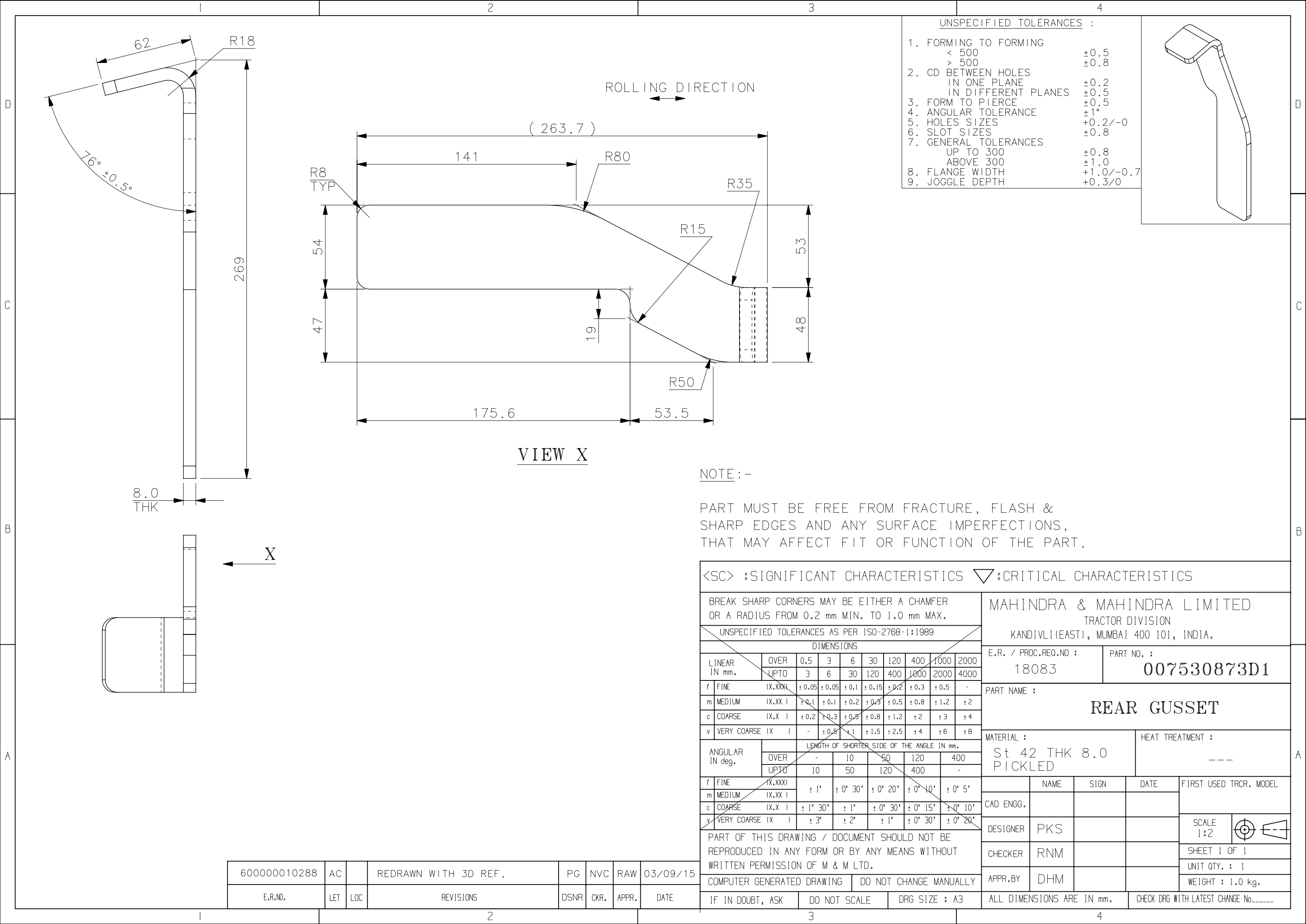
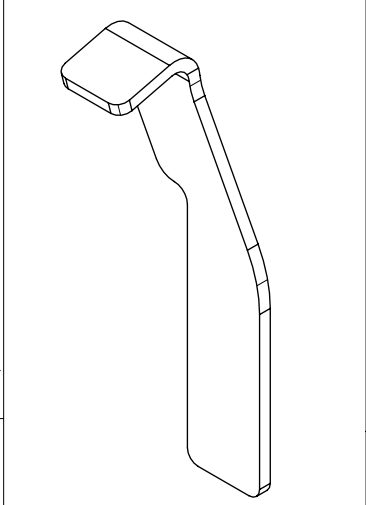


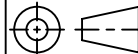


UNSPECIFIED TOLERANCES :		
1. FORMING TO FORMING		
< 500		±0.5
> 500		±0.8
2. CD BETWEEN HOLES		
IN ONE PLANE		±0.2
IN DIFFERENT PLANES		±0.5
3. FORM TO PIERCE		±0.5
4. ANGULAR TOLERANCE		±1°
5. HOLES SIZES		+0.2/-0
6. SLOT SIZES		±0.8
7. GENERAL TOLERANCES		
UP TO 300		±0.8
ABOVE 300		±1.0
8. FLANGE WIDTH		+1.0/-0.7
9. JOGGLE DEPTH		+0.3/0



NOTE :-

PART MUST BE FREE FROM FRACTURE, FLASH & SHARP EDGES AND ANY SURFACE IMPERFECTIONS, THAT MAY AFFECT FIT OR FUNCTION OF THE PART.

<SC> :SIGNIFICANT CHARACTERISTICS										▽:CRITICAL CHARACTERISTICS																													
BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.										MAHINDRA & MAHINDRA LIMITED TRACTOR DIVISION KANDIVLI (EAST), MUMBAI 400 101, INDIA.																													
UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989										E.R. / PROC.REQ.NO : 18083					PART NO. : 007530873D1																								
DIMENSIONS										PART NAME : REAR GUSSET																													
LINEAR IN mm.		OVER UPTO	0.5 3	3 6	6 30	30 120	120 400	400 1000	1000 2000	2000 4000																													
f FINE		(X.XXX)	± 0.05	± 0.05	± 0.1	± 0.15	± 0.2	± 0.3	± 0.5	-																													
m MEDIUM		(X.XX)	± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2																													
c COARSE		(X.X)	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3	± 4																													
v VERY COARSE (X)		-	± 0.5	± 1	± 1.5	± 2.5	± 4	± 6	± 8																														
ANGULAR IN deg.		LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.										MATERIAL : St 42 THK 8.0 PICKLED										HEAT TREATMENT : ---																	
		OVER		-		10		50		120		400																											
		UPTO		10		50		120		400		-																											
f FINE		(X.XXX)	± 1°		± 0° 30'		± 0° 20'		± 0° 10'		± 0° 5'																												
m MEDIUM		(X.XX)	± 1°		± 0° 30'		± 1°		± 0° 30'		± 0° 15'		± 0° 10'																										
c COARSE		(X.X)	± 1° 30'		± 2°		± 1°		± 0° 30'		± 0° 30'		± 0° 20'																										
v VERY COARSE (X)		(X)	± 3°		± 2°		± 1°		± 0° 30'		± 0° 30'		± 0° 20'																										
PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.										MATERIAL : St 42 THK 8.0 PICKLED										HEAT TREATMENT : ---																			
COMPUTER GENERATED DRAWING					DO NOT CHANGE MANUALLY					CAD ENGG.					NAME					SIGN					DATE					FIRST USED TRCR. MODEL									
										DESIGNER					PKS															SCALE 1:2									
										CHECKER					RNM															SHEET 1 OF 1									
										APPR.BY					DHM															UNIT QTY. : 1									
																														WEIGHT : 1.0 kg.									
IF IN DOUBT, ASK					DO NOT SCALE					DRG SIZE : A3					ALL DIMENSIONS ARE IN mm.					CHECK DRG WITH LATEST CHANGE No.-----																			

600000010288	AC		REDRAWN WITH 3D REF.	PG	NVC	RAW	03/09/15
E.R.NO.	LET	LOC	REVISIONS	DSNR	CKR.	APPR.	DATE